

## Machine Monitoring Downtime Information System

- An aluminium foundry manufacturer's existing Machine Monitoring System (MMS) no longer met growing data collection requirements, and this was impacting their ability to grow.
- Brock Solutions produced a new Machine Monitoring System/Downtime Information System (MMS/DIS) that reduced the manufacturer's operating costs and helped optimize production in 2 plants.
- Contact us at [info@brocksolutions.com](mailto:info@brocksolutions.com) for the complete project profile.

Standard KPI Popup - Microsoft Internet Explorer provided...

### Laempe 02 KPI Popup

KPI	VALUE
Estimated PPT	82 min
JPH	40.24 jph
Operating Time	51 min
Uptime	55.89 %
MTTR	0 min
MTBF	0 min
FTT / Quality	100 %
Availability	62.2 %
Performance	89.87 %
OEE	55.89 %
Scheduled Downtime	0 min
Unscheduled Downtime	36.17 min
MTBD	25.5 min

Current Shift  
 Historical

Start Date: 03/21/2007 15:00:00  
End Date: 03/21/2007 23:00:00  
Shift Sort: Shift 3

Run